The Effect of Freeze Dried Lactobacillus acidophilus Culture Concentration a Microbiological and Organoleptic Characteristics of Synbiotic Biscuits Made from Sorghum Flour and Soybean Flour

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Abstract
Sorghum flour and soybean flour can be processed as the main raw material in the manufacture of functional food product, namely synbiotic biscuits with addition of freeze dried Lactobacillus acidophilus culture. The purpose of study was to determine the concentration of freeze dried L. acidophilus culture on synbiotic biscuits made from sorghum flour and soybean flour with the best microbiological and organoleptic characteristics. The research method used was randomized block design with 4 treatments and 3 replications. The treatments were the freeze dried L. acidophilus concentration 8%, 10%, 12%, and 14%. The results of study showed that the addition of freeze dried culture of L. acidophilus to the synbiotic biscuits made from sorghum flour and soybean flour gave a significant different effect on total L. acidophilus probiotic bacteria, aroma and yield, but did not give a significant effect on the color, taste and texture preferences. Synbiotic biscuits made from sorghum flour and soybean flour with the addition of freeze dried L. acidophilus concentration of 14% (w/w) were selected as the synbiotic biscuit with the best characteristic with total bacterial content of probiotics 10,67 Log CFU g⁻¹, were perceived a bit like to like by the panelist and the obtained yield was 92.14%.

Keywords: Freeze dried L. acidophilus culture, sorghum flour, soybean flour, synbiotic biscuit.

1. INTRODUCTION
Society awareness about the importance of health triggers the number of functional food products in the market. According to [5], functional food is food that has been naturally or artificially processed into processed products or products, containing one or more functional components based on scientific studies have certain physiological functions, proven not harmful and beneficial to health. According to [12] quoted by [9], a substance can be classified as functional food if it fulfills one or both of the following criteria: (1) containing compounds (nutrients or non-nutrients) that affect one or several functions in the body positively; (2) provides psychological and physiological effects beyond the usual nutritional effects. Functional foods that are currently being developed are food products containing probiotics and prebiotics or a combination of both in a product known as synbiotic food.

Synbiotic is a combination of probiotics and prebiotics that can increase health benefits for body [7]. Probiotics are microbes that provide health benefits to the host through its effects in the intestinal system [12]. Prebiotics are undigested foods that act to stimulate the growth and or activity of one or more specific bacteria in the colon, which
can improve host health. Many foods with oligosaccharides (including dietary fiber) are claimed to have prebiotic activity, although not all carbohydrates are prebiotic. Groups of oligosaccharides that have prebiotic activity are raffinose, fructo-oligosaccharides, galacto-oligosaccharides and transgalacto-siligosaccharides [12].

A good combination of probiotics and prebiotics can increase the number of good bacteria (probiotics) that can survive in the digestive system by fermenting the substrate. Cooperation between prebiotics and probiotics can be applied to the manufacture of functional food, one of which is a synbiotic biscuit. Biscuit is one food product that has been widely known by various circles of society and has a long shelf life. Biscuits are commonly consumed as a snack and can be stored because their light, strong and not easily damaged. Properties biscuits contain energy of 485 kcal per 100 grams of edible parts [11].

Functional food in the form of synbiotic biscuits can be made by using a combination of sorghum flour which acts as a prebiotic and *L. acidophilus* bacteria as probiotics. Sorghum flour is one of the prebiotic ingredients because it contains food fibers that cannot be digested and absorbed by the human digestive system but has a very important function for maintenance in nutritional therapy. These components include nondigestible polysaccharides, such as cellulose, hemicellulose, and oligosaccharides [2].

The use of sorghum flour as a raw material for biscuit production has not fulfilled the quality requirement for protein in the biscuit according to SNI (Indonesian National Standard) 1992, that is 9% so it needs to be added another ingredient that has high protein content. One of them is soybean flour from soybean Anjasmoro varieties which have protein content 39,40% [17]. Soybean flour is selected because the production of soybean is increasing every year while the utilization still limited. Soybean is generally used as the basic ingredient of making tempeh, tofu, soy milk, and which is being developed is the utilization of soybean flour [21].

The addition of *L. acidophilus* as probiotic to the symbiotic biscuits cannot be added in pure culture form be coated in the microencapsulation process and dried by freeze drying method to become freeze dried culture in powder form. According to [18], microencapsulated technology developed in probiotic cultures is able to protect probiotic bacterial cells from damage caused by processing, application of dried food products, storage processes and pH and bile salts produced by the gastrointestinal system.

According to [6], a product can be said a probiotic product if it contains probiotic bacteria 6-8 Log CFU ml$^{-1}$ and it's expected to develop into 12 Log CFU ml$^{-1}$ in the colon. The number of live probiotics should be able to pass through unfavorable environmental conditions such as exposure to stomach acid and bile salts, so that it still has activity. Based on these standards synbiotic biscuits should also contain at least 7 Log CFU of probiotic bacteria per gram of biscuit.

According to [16], the addition of freeze dried culture less than 6% does not fulfill the total requirements of probiotic bacteria and the addition of freeze dried culture of 16% indicates the total LAC (Lactic Acid Bacteria) yield of 9.23 CFU Log g$^{-1}$ that has exceeded the standard of probiotics.

Based on the description, it is necessary to do research on the effect of freeze dried *L. acidophilus* culture concentration on the characteristics of synbiotic biscuits made from sorghum flour and soybean flour which is good and fulfill the standard of synbiotic product.

2. MATERIAL AND METHODS

Materials used in this study were a local cultivar Bandung sorghum, soybean Anjasmoro varieties, sugar, salt, margarine, eggs, material developers, full cream milk, and pure cultures of *L. acidophilus* from Food Microbiology Laboratory, MRS agar, glacial acetic acid, NaCl physiological 0.85%, aquades, 70% alcohol, spiritus. The tools used include vacuum oven, grinder, tray, bowl, mixer, analytical balance, rolling pin, biscuit mold, 80 mesh sieve, spoon, beaker glass, spatula, erlenmeyer, petri dish, test tube, reaction tube shelf, bulb pipette, bunsen, mask, rubber gloves, incubator, microscope, colony counter.
The method used was a randomized block design at the level of trust $\alpha = 0.05$, and the treatment in this study was concentration of freeze dried \textit{L. acidophilus} culture of total flour as much as 8%, 10%, 12%, 14% and replicated 3 times.

2.1. Implementation of Research

![Figure 1. Diagram Manufacturing Process of Synbiotic Biscuits Made from Sorghum Flour and Soybean Flour](image)

2.2. Analyst Procedure

2.2.1. Calculation of Total Bacteria Probiotic on synbiotic biscuits with Total Plate Count method [13].

1 ml sample diluted at 9 ml of 0.85% NaCl physiological solution, up to $10^{-9}$ aseptically. Each tube in the last three dilutions, pinched each 1 ml into a sterile petri dish. Pour MRS medium and added 0.5% glacial acetic acid by 12-15 ml into a petri dish, then incubated at 37°C for 48 hours. The number of colonies grown on agar was counted by

\[
\text{Colonies per mL} = \frac{\text{total colonies per dish}}{\text{dilution factor}}
\]

2.2.2. Analysis of Organoleptic Characteristics with Hedonic Test on Color, Aroma, Flavor and Texture

Hedonic test was performed on the product by 15 semi trained panelist. The panelist gave their preferences on color, aroma, flavor and texture of the product.

2.2.3. The Yield Calculation of Synbiotic Biscuit Made from Sorghum Flour and Soybean Flour

The yield of synbiotic biscuit was calculated as follow:

\[
\text{Yield} = \frac{\text{biscuit weight}}{\text{dough weight}} \times 100\%
\]

3. RESULTS AND DISCUSSION

3.1. Total Probiotic Bacteria in Synbiotic Biscuits

Based on the statistical analysis, the addition of freeze dried culture of \textit{L. acidophilus} gave a significant different effect on total probiotic bacteria. The effect of freeze dried \textit{L. acidophilus} culture on the total probiotic bacteria can be seen in Table 1.

![Table 1. Effect of Addition Freeze Dried \textit{L. acidophilus} Culture to Total Probiotic Bacteria on Synbiotic Biscuits](image)

According to Table 1, the average total probiotic bacteria in treatment D has significantly higher than those other treatments. The addition of freeze dried \textit{L. acidophilus} culture concentration is proportional to the total number of probiotic bacteria produced. The higher concentration of freeze dried \textit{L. acidophilus} culture added to the synbiotic biscuit dough, the higher
number of probiotic bacteria contained in 1 gram of synbiotic biscuit.

The total number of probiotic bacteria contained in the synbiotic biscuits of the study ranged from 8.65 to 10.67 Log CFU/g. The total number of probiotic bacteria of the study has fulfilled International Standards of FAO/WHO [6], where a product can be said as a probiotic product if it contains probiotic bacteria of at least 7 Log CFU/g products and expected to develop into 12 Log CFU/g in the colon.

The total probiotic bacteria contained in the synbiotic biscuits is influenced by several factors, that is viability of freeze dried \textit{L. acidophilus} culture, freeze dried \textit{L. acidophilus} culture concentration added, baking temperature and time, water availability, and nutrition [19].

### 3.2. Characteristics of Organoleptic Synbiotic Biscuit Color

The difference in the treatment of freeze dried \textit{L. acidophilus} concentration on the synbiotic biscuits made from sorghum flour and soybean flour gave no significant effect on the color preferences of the synbiotic biscuits. The effect of the addition of freeze dried \textit{L. acidophilus} culture to the color of synbiotic biscuits made from sorghum flour and soybean flour can be seen in Table 2.

<table>
<thead>
<tr>
<th>Treatment</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>A (8%)</td>
<td>3.38 a</td>
</tr>
<tr>
<td>B (10%)</td>
<td>3.54 a</td>
</tr>
<tr>
<td>C (12%)</td>
<td>3.50 a</td>
</tr>
<tr>
<td>D (14%)</td>
<td>3.40 a</td>
</tr>
</tbody>
</table>

Different letter means significant different at 95% level

Based on Table 2, the mean value of the color preferences ranged from 3.38 to 3.54 indicating that the panelists is ordinary to like the color of the synbiotic biscuits. The color of the wheeted biscuit is golden yellow. The golden yellow color of this synbiotic biscuit is produced from the addition of margarine and egg yolk in the dough. This golden yellow color is also caused by the roasting process.

### 3.3. Characteristics of Organoleptic Synbiotic Biscuit Aroma

The treatment of freeze dried \textit{L. acidophilus} culture concentration on the manufacture of synbiotic biscuits made from sorghum flour and soybean flour gave a significant different effect on the aroma of synbiotic biscuits. The effect of adding freeze dried \textit{L. acidophilus} to the aroma of synbiotic biscuits made from sorghum flour and soy flour can be seen in Table 3.

#### Table 3. Effect of Addition Freeze Dried \textit{L. acidophilus} Culture to the Aroma of Synbiotic Biscuits

<table>
<thead>
<tr>
<th>Treatment</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>A (8%)</td>
<td>3.77 a</td>
</tr>
<tr>
<td>B (10%)</td>
<td>3.46 b</td>
</tr>
<tr>
<td>C (12%)</td>
<td>3.48 b</td>
</tr>
<tr>
<td>D (14%)</td>
<td>3.21 c</td>
</tr>
</tbody>
</table>

Different letter means significant different at 95% level

The resulting synbiotic biscuits have a distinctive aroma of baking. The aroma of the synbiotic biscuits is influenced by several factors, such as the aroma of basic ingredients (sorghum flour and soybean flour) and aromas that arise from the heating process like from margarine that can give a distinctive aroma of baking.

### 3.4. Characteristics of Organoleptic Synbiotic Biscuit Taste

The treatment of freeze dried \textit{L. acidophilus} culture concentration on the manufacture of biscuits made from sorghum flour and soybean flour gave no significant effect on the taste of the synbiotic biscuits. The effect of freeze dried \textit{L. acidophilus} culture on the taste of synbiotic biscuits made from sorghum flour and soybean flour can be seen in Table 4.

#### Table 4. Effect of Addition Freeze Dried \textit{L. acidophilus} Culture to the Taste of Synbiotic Biscuits

<table>
<thead>
<tr>
<th>Treatments</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>A (8%)</td>
<td>3.40 a</td>
</tr>
<tr>
<td>B (10%)</td>
<td>3.27 a</td>
</tr>
<tr>
<td>C (12%)</td>
<td>3.34 a</td>
</tr>
<tr>
<td>D (14%)</td>
<td>3.25 a</td>
</tr>
</tbody>
</table>

Different letter means significant different at 95% level
According to Table 4, the average value of taste preferences ranged from 3.25 to 3.40 indicating that the panelists preferences are ordinary to the taste of the synbiotic biscuits. The treatment of freeze dried *L. acidophilus* culture concentration did not affect the taste preferences of the synbiotic biscuits. This is because the freeze dried culture of *L. acidophilus* has no distinctive flavor, so it does not affect the taste of the result synbiotic biscuits.

Synbiotic biscuits made from sorghum flour and soybean flour have a sweet taste and a little savory. The flavor can be caused by several factors, which are the flavors of the ingredients used that is sorghum flour and soybean flour and from the other ingredients such as margarine, starch sugar, salt, egg yolks, full cream milk powder.

In addition, the roasting process causes raw materials such as soybean flour which has a high protein content have Maillard reaction that produces melanoidin compounds which are the main components in making the color and taste (Manley, 2001). This melanoidin compound will produce sensory characteristics that stimulate receptors in taste sensation in the panelist tongue to produce a taste sensation favored by the panelist.

### 3.5. Characteristics of Organoleptic Synbotic Biscuit Texture

The treatment of freeze dried *L. acidophilus* culture concentration on the manufacture of synbiotic biscuits made from sorghum flour and soybean flour did not give a significant effect on the texture preferences of the synbiotic biscuits. The effect of freeze dried *L. acidophilus* culture on the texture of the synbiotic biscuits made from sorghum flour and soybean flour can be seen in Table 5.

#### Table 5. Effect of Addition Freeze Dried *L. acidophilus* Culture to the Texture of Synbiotic Biscuits

<table>
<thead>
<tr>
<th>Treatments</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>A (8%)</td>
<td>2.59 a</td>
</tr>
<tr>
<td>B (10%)</td>
<td>3.04 a</td>
</tr>
<tr>
<td>C (12%)</td>
<td>2.88 a</td>
</tr>
<tr>
<td>D (14%)</td>
<td>2.67 a</td>
</tr>
</tbody>
</table>

Different letter means significant different at 95% level

According to Table 5, the average value of preference to the texture ranges from 2.59 to 3.04 indicating that the panelists preferences are less likely to ordinary to the texture of the result synbiotic biscuits. This is because the freeze dried *L. acidophilus* culture texture is a fine grain, so it does not affect the texture of the result synbiotic biscuits.

Synbiotic biscuit texture produced rather hard and not easily broken. Texture is influenced by the ingredients used and the process of kneading and baking. The quality of the texture is influenced by the size of the starch particles as the raw material. Flour with a fine particle size will give a good texture and soft. Sorghum flour has a size of starch granules that are slightly oval and there are some corners (Andrasyifa, 2016).

### 3.6. Yield

Based on the result of statistical analysis, the addition of freeze dried *L. acidophilus* culture gave a significant different effect on the yield. The effect of freeze dried *L. acidophilus* culture on the yield can be seen in Table 6.

#### Table 6. Yield Synbiotic Biscuit

<table>
<thead>
<tr>
<th>Treatment</th>
<th>Average (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A (8%)</td>
<td>91.86 b</td>
</tr>
<tr>
<td>B (10%)</td>
<td>92.51 a</td>
</tr>
<tr>
<td>C (12%)</td>
<td>92.31 a</td>
</tr>
<tr>
<td>D (14%)</td>
<td>92.14 a</td>
</tr>
</tbody>
</table>

Different letter means significant different at 95% level

Based on Table 6, treatment A gave the lowest yield. The other treatments gave the same yield. The result complied with the statement of Raharjo [20], that is when the material is dried at the same temperature, RH and time then the amount of water in the evaporating material during the heating process will be the same.

The synbiotic biscuit products made from sorghum flour and soybean flour can be seen in Figure 2.
Figure 2. Synbiotic Biscuits Made from Sorghum Flour and Soybean Flour; (a) Treatment A (freeze dried L. acidophilus concentration 8%); (b) Treatment B (freeze dried L. acidophilus concentration 10%); (c) Treatment C (freeze dried L. acidophilus concentration 12%); (d) Treatment D (freeze dried L. acidophilus concentration 14%)

4. CONCLUSION

Based on the results of research that has been done, it can be concluded that the addition of freeze dried culture of L. acidophilus on synbiotic biscuits made from sorghum flour and soybean flour have a significant effect on total L. acidophilus probiotic bacteria, aroma and yield, but on the color, taste and texture, it gave no significant effect. Synbiotic biscuits with the addition of freeze dried L. acidophilus concentration of 14% (w/w) were selected as the best characteristic synbiotic biscuits with total bacterial content of probiotics 10,67 Log CFU g⁻¹, were perceived a bit like to like by the panelist and the obtained yield was 92,14%.

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